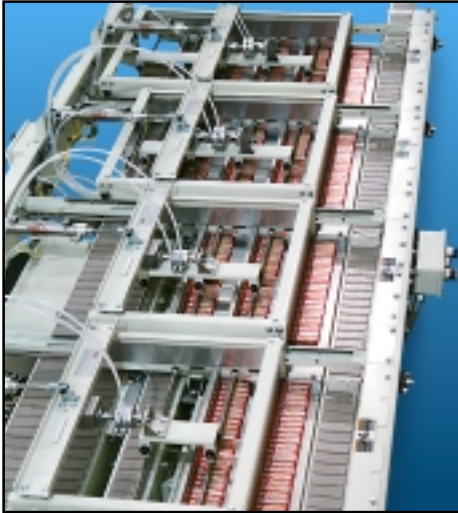


***DILLIN* CUSTOM SOLUTION**

Small Package Handling
CASE HISTORY # SPH-2K



High Speed 5 : 1 Merge



Merger Infeed Lanes

CUSTOMER PROBLEM:

Needed to interface product from five single product wrappers with one bagger.

DILLIN SOLUTION:

Provided high speed 5 : 1 merge which combined five individual lanes of product in a cross-push merge fashion for single lane input to wrapper.

System Capacities:

- Up to 1200 PPM

Features:

- Pneumatically actuated overhead flip stops
- Progressive pushing device for 5 : 1 merge
- Product traveled in long dimension parallel to flow without guides on table-top conveyor
- Drop-out metering belt for turned product

